SINGER KNITTING MACHINES

Vests · Plain & Buttoned

CLASSIC
Series 15

3&5 PLY

INDEX

Tensions ... ... **Page 3**

Length Adjustments ... ... **Page 4**

Basic Measurements ... ... **Page 4**

Decreasing ... ... **Page 5**

Rib and Imitation Rib ... ... **Page 5**

Buttonholes ... ... **Page 5**

Quantities ... ... **Page 6**

Vests 3 Ply

Back – All Styles Except Singlet ... ... **Page 8**

V Neck ... ... **Page 9**

Scoop Neck ... ... **Page 10**

Singlet ... ... **Page 11**

Round Neck - Buttoned ... ... **Page 12**

V Neck - Buttoned ... ... **Page 13**

Arm and Neck Bands ... ... **Page 14 & 15**

Vests 5 Ply

Back – All Styles Except Singlet ... ... **Page 17**

V Neck ... ... **Page 18**

Scoop Neck ... ... **Page 19**

Singlet ... ... **Page 20**

Round Neck - Buttoned ... ... **Page 21**

V Neck - Buttoned ... ... **Page 22**

Arm and Neck Bands ... ... **Page 23 & 24**

Completion of Garments ... ... **Page 26 & 27**

SLEEVELESS VEST FASHIONS IN 3 PLY & 5 PLY

These sleeveless vests have been designed for all Singer Knitting Machines. The designs are for children to adults and cover plain vests with scooped, singlet or V necklines and the buttoned vests can have either a high round or V neckline. The singlet vest has narrow ribbed shoulder straps.

These styles are for all seasons, wear them over shirts or jumpers in winter or on their own in summer.

This book has been designed for beginners however more advanced knitters may like to add their own variations as stripes, bands of fairisle or single motif fairisle.
NOTE: TUCK AND WEAVING STITCH DESIGNS ARE NOT SUITABLE.

To ensure the success of your knitting the first part of this book has been devoted to advice on tensions, length adjustments, hems and ribs, decreasing, button holes, and quantities of yarn required. Please read it carefully.

Tensions

These garments have been designed for Patons Azalea or 3 Ply Harmony in 100 gm balls and Patons Bluebell or 5 Ply Harmony in 100 gm balls.

In order to match the sizes shown in this book it is essential to produce the correct stitch and row numbers.

The correct stocking stitch numbers are:

3 Ply	5 Ply
32 stitches to 10 cm	29 stitches to 10 cm
48 rows to 10 cm	40 rows to 10 cm

For all Singer machines we suggest Stitch Dial 4.2 for 3 Ply and Stitch Dial 7 for 5 Ply. However you must knit a sample swatch as each machine varies, and various colours and flecks will affect the proportions.

To check: Knit a sample 60 stitches wide on a setting one point below the suggested number, knit 60 rows and mark work; then change to suggested setting, knit 60 rows and mark work, then work 60 rows on one point higher, e.g. 4.1 for 60 rows, 4.2 for 60 rows, 5 for 60 rows, or use the gauge scale supplied with later models. Removerthe sample and leave for at least 12 hours before measuring – to allow the yarn to relax.

Rib Settings
The Stitch Dial settings for both K1, P1 rib and imitation rib are generally 2 numbers lower than that used for stocking stitch, e.g. Stocking Stitch 4.2, Rib 2.2.

Length Adjustments

We have used average measurements, however individual requirements may need the lengths to be altered. At the point for alteration the instructions have been marked 'Adjust here'.

3 Ply.

For shorter lengths deduct 12 rows for each 2.5 cm (1 inch) and for longer lengths add 12 rows for each 2.5 cm (1 inch).

5 Ply

For shorter lengths deduct 10 rows for each 2.5 cm (1 inch) and for longer lengths add 10 rows for each 2.5 cm (1 inch).

The ribbed basques are gauged at 14 rows per 2.5 cm in 3 Ply and 12 rows per 2.5 cm in 5 Ply. So if you wish to alter the depth of basque do so by this calculation.

Note: With imitation rib a hem is formed so alteration would be double these numbers.

But if you don't want to alter the overall length of the garment adjust the stocking stitch rows between the basque and armhole shaping, as given above.

If altering lengths, remember to alter all body pieces.

Basic Measurements

VESTS – PLAIN

Sizes		A	B	C	D	E	F	G	H	I	J
Chest Measurement	cm	48	56	63	71	79	86	94	102	109	117
	inch	19	22	25	28	31	34	37	40	43	46
Garment Measures	cm	51	58	66	74	81	89	97	104	112	119
	inch	20	23	26	29	32	35	38	41	44	47
Length from Back Neck	cm	27	30	35	39	47	52	56	57	58	60
	inch	10½	12	13¾	15½	18½	20½	22	22½	23	23½

VESTS – BUTTONED

Sizes		A	B	C	D	E	F	G	H	I	J
Chest Measurement	cm	48	56	63	71	79	86	94	102	109	117
	inch	19	22	25	28	31	34	37	40	43	46
Garment Measures	cm	52	60	67	75	83	91	99	107	114	122
	inch	20½	23½	26½	29½	32½	36	39	42	45	48
Length from Back Neck	cm	27	30	35	39	47	52	56	57	58	60
	inch	10½	12	13¾	15½	18½	20½	22	22½	23	23½

Decreasing

Decreasing in these styles should not be obvious, the neatest way is to place the 2nd last stich onto end stitch then move both back to 2nd needle and push empty needle out of action.

Ribbing & Imitation Rib

Instructions are given for both K.1 P.1 rib using a ribber attachment or imitation rib where a hem is made.

Imitation Rib Hems

1. Select the given number of needles.
2. Push the alternate needles out of action.
3. Cast on using odd yarn and ravel cord, as given in Instruction Book for making a hem.
4. Set Stitch Dial to setting 2 below that for stocking stitch.
5. Join in the main yarn and knit the given number of rows.
6. Place the row of loops above the ravel cord onto the empty needles, all needles now in action.
7. Proceed with the instructions for the garment.

Imitation Rib Bands

Note: All imitation rib bands are folded in half when attached.

1. Select the given number of needles.
2. Push the alternate needles out of action.
3. Cast on loosely using the winding method.
4. Follow remainder of instructions given.

Buttonholes

The correct placement of buttonholes is given in all bands. These may be worked in either K.1 P.1 rib or imitation rib.

K.1 P.1 Rib: Transfer the centre ribber bed stitch onto the above main bed stitch, then transfer the next main bed stitch onto next ribber stitch. There will now be on each bed two stitches on the one needle and one empty needle. Leave the empty needles in action and continue knitting.

Imitation Rib: The bands in imitation rib are made double the width and folded back – therefore on the same row 2 buttonholes are to be made on stitches mentioned in the instructions. When folded the 2 holes are stitched together. To make the buttonholes knit 2 stitches together and leave the empty needles in action.

Materials

Note: If alterations made to lengths, also alter quantities.

Patons Azalea 25 gm Balls or 3 Ply Harmony 100 gm Balls

Sizes		A	B	C	D	E	F	G	H	I	J
Vests – Plain											
V Neck	25 gm	4	4	6	7	8	9	10	11	11	13
	100 gm	1	1	2	2	2	3	3	3	3	4
Scoop Neck	25 gm	4	4	6	7	8	9	10	11	11	13
	100 gm	1	1	2	2	2	3	3	3	3	4
Singlet	25 gm	3	3	5	6	7	8	8	9	9	11
	100 gm	1	1	2	2	2	2	2	3	3	3
Vests – Buttoned											
V Neck	25 gm	5	5	7	8	9	10	11	12	12	14
	100 gm	2	2	2	2	3	3	3	3	3	4
	Small Buttons	5	5	5	5	6	6	6	6	6	6
Round Neck	25 gm	5	5	7	8	10	11	12	13	13	15
	100 gm	2	2	2	2	3	3	3	4	4	4
	Small Buttons	8	8	8	8	9	9	9	9	9	9

Patons Bluebell 25 gm Balls or 5 Ply Harmony 100 gm Balls

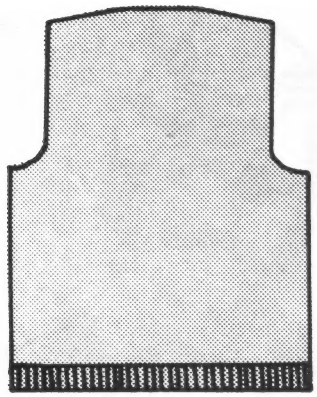
Sizes		A	B	C	D	E	F	G	H	I	J
Vests – Plain											
V Neck	25 gm	5	6	7	8	10	11	14	15	16	16
	100 gm	2	2	2	2	3	3	4	4	4	4
Scoop Neck	25 gm	5	6	7	8	10	11	14	15	16	16
	100 gm	2	2	2	2	3	3	4	4	4	4
Singlet	25 gm	4	5	6	7	9	9	12	12	13	13
	100 gm	1	2	2	2	3	3	3	3	4	4
Vests – Buttoned											
V Neck	25 gm	6	7	8	9	11	12	15	16	17	17
	100 gm	2	2	2	3	3	3	4	4	5	5
	Small Buttons	5	5	5	5	6	6	6	6	6	6
Round Neck	25 gm	6	7	8	9	12	13	16	17	18	18
	100 gm	2	2	2	3	3	4	4	5	5	5
	Small Buttons	8	8	8	8	9	9	9	9	9	9

CAUTION

These garments have been designed exclusively for the yarns specified. We strongly recommend the use of this yarn to obtain the correct results.

3 PLY

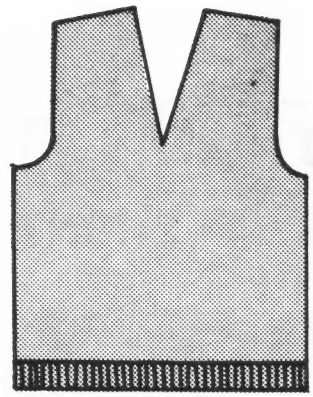
VEST · BACK
FOR ALL STYLES · EXCEPT SINGLET



Sizes	A	B	C	D	E	F	G	H	I	J
1. Cast on xxx stitches ...	81	93	105	117	129	141	153	165	177	189
2. Knit welt—hem xxx rows (see page 5)	28	28	28	40	40	56	56	56	56	56
or rib xxx rows ...	14	14	14	20	20	28	28	28	28	28
— Change tension —										
3. Transfer to stocking stitch and knit xxx rows above welt (adjust here)	52	54	66	72	102	110	118	118	118	118
— Shape Armholes —										
4. Row counter 000.										
5. Cast off xxx stitches at beginning of next 2 rows	5	5	6	6	6	7	7	8	8	8
6. Decrease 1 stitch each end every row xxx times	2	3	6	8	10	6	8	8	14	16
7. Decrease 1 stitch each end every 2nd row xxx times ...	4	6	5	6	6	6	7	8	7	10
8. There are now xxx stitches	59	65	71	77	85	103	109	117	119	121
9. Knit straight to xxx rows	56	72	82	90	96	104	114	120	126	132
— Shape Shoulder —										
10. At beginning of next xxx rows	4	6	4	4	4	4	8	4	4	4
cast off xxx stitches ...	5	5	6	6	7	7	8	9	9	9
11. At beginning of next xxx rows	2	–	2	2	2	4	–	4	4	4
cast off xxx stitches ...	4	–	5	7	8	8	–	8	8	8
12. Cast off remaining xxx stitches	31	35	37	39	41	43	45	49	51	53

3 PLY

VEST FRONT · V NECK

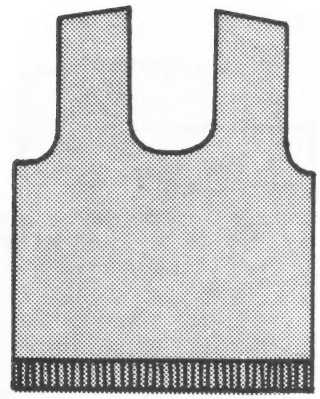


Sizes	A	B	C	D	E	F	G	H	I	J
1. Follow steps 1 to 5 of back—page 8.										
2. Decrease 1 stitch each end every row xxx times	2	3	4	4	5	6	6	6	6	6
3. K2 together at centre										
4. Work on half the stitches nearest carriage placing other half out of action. xxx stitches	33	38	42	48	53	57	63	68	74	80
Note: Steps 5 to 7 are knitted simultaneously.										
5. At armhole edge decrease 1 stitch every row xxx times	—	—	2	4	5	—	2	2	8	10
6. At armhole edge decrease 1 stitch every 2nd row xxx times	4	6	5	6	6	6	7	8	7	10
7. At neck edge decrease 1 stitch every 3rd row xxx times	15	17	18	19	20	21	22	24	25	26
8. There are now xxx stitches	14	15	17	19	22	30	32	34	34	34
9. Knit straight to xxx rows	56	72	82	90	96	104	114	120	126	132
Shape shoulder—										
10. At beginning of every 2nd row at armhole edge cast off xxx stitches	5	5	6	6	7	7	8	9	9	9
xxx times	2	3	2	2	2	2	4	2	2	2
11. Then every 2nd row at armhole edge cast off xxx stitches	4	—	5	7	8	8	—	8	8	8
xxx times	1	—	1	1	1	2	—	2	2	2
12. Work on other half, repeating steps 5 to 11 reversing shapings										

Make Bands 1 & 2 — See Pages 14 & 15

3 PLY

VEST · FRONT SCOOP NECK

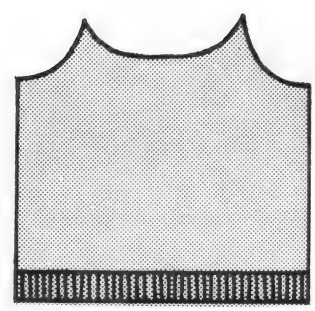


Sizes	A	B	C	D	E	F	G	H	I	J
1. Follow steps 1 to 5 of back—page 8.										
2. Decrease 1 stitch each end every row xxx times	2	3	4	4	5	6	6	6	6	6
Shape Neck —										
3. Work on xxx stitches nearest carriage placing other xxx out of action	23 44	27 50	30 55	35 62	40 67	43 72	48 79	52 85	58 91	63 98
Note: Steps 4 to 7 are knitted simultaneously.										
4. At armhole edge decrease 1 stitch every row xxx times	—	—	2	4	5	—	2	2	8	10
5. At armhole edge decrease 1 stitch every 2nd row xxx times	4	6	5	6	6	6	7	8	7	10
6. At neck edge decrease 1 stitch every row xxx times	3	3	3	3	4	4	4	4	5	5
7. At neck edge decrease 1 stitch every 2nd row xxx times....	2	3	3	3	3	3	3	4	4	4
8. There are now xxx stitches...	14	15	17	19	22	30	32	34	34	34
9. Knit straight to xxx rows	56	72	82	90	96	104	114	120	126	132
Shape shoulder —										
10. At beginning of every 2nd row at armhole edge cast of xxx stitches xxx times	5 2	5 3	6 2	6 2	7 2	7 2	8 4	9 2	9 2	9 2
11. Then every 2nd row at armhole edge cast off xxx stitches ... ... xxx times	4 1	— —	5 1	7 1	8 1	8 2	— —	8 2	8 2	8 2
12. At centre cast of xxx stitches	21	23	25	27	27	29	31	33	33	35
13. Work on other side, repeating steps 4 to 11, reversing shapings.										

Make Bands 1 & 4 — see pages 14 & 15.

3 PLY

SINGLET VEST
BACK & FRONT ALIKE

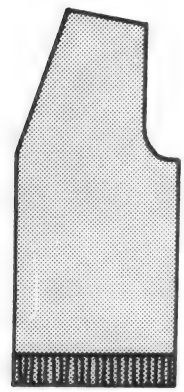


Sizes		A	B	C	D	E	F	G	H	I	J
1.	Cast on xxx stitches	81	93	105	117	129	141	153	165	177	189
2.	Knit welt — hem xxx rows see page 5	28	28	28	40	40	56	56	56	56	56
	or										
	Rib xxx rows	14	14	14	20	20	28	28	28	28	28
	Change Tension										
3.	Transfer to stocking stitch and knit xxx rows above welt (Adjust here).	52	54	66	72	102	110	118	118	118	118
	Shape Armholes —										
4.	Row Counter ooo.										
5.	Cast off xxx stitches at beginning of next 2 rows	5	6	6	6	6	6	7	10	11	13
6.	Decrease 1 stitch each end every row xxx times....	2	5	7	7	8	8	8	8	10	12
	Shape Neck —										
7.	Work on xxx stitches nearest carriage, placing other xxx out of action.	16 51	16 55	20 59	26 65	26 75	30 83	30 93	30 99	30 105	30 109
8.	Decrease 1 stitch each end every row xxx times.	7	7	9	12	12	14	14	14	14	14
9.	Bind off remaining 2 stitches.										
10.	At centre cast off xxx stitches...	35	39	39	39	49	53	63	69	75	79
11.	Work on other side repeating steps 8 & 9.										
	Repeat steps 1 to 11 for second piece.										

Make Bands 4(a) & 4(b) — see pages 14 & 15.

3 PLY

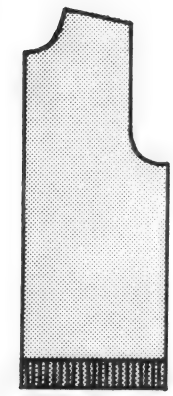
VEST · FRONT · V NECK BUTTONED



Sizes		A	B	C	D	E	F	G	H	I	J
1.	Cast on xxx stitches ...	41	47	53	59	65	71	77	83	89	95
2.	Knit welt—hem xxx rows (see page 5) ...	28	28	28	40	40	56	56	56	56	56
	or rib xxx rows ...	14	14	14	20	20	28	28	28	28	28
	— Change tension—										
3.	Transfer to stocking stitch and knit to xxx rows above welt (adjust length)	52	54	66	72	102	110	118	118	118	118
4.	Row counter 000.										
5.	At armhole edge cast off xxx stitches	5	5	6	6	6	7	7	8	8	8
6.	At neck edge decrease 1 stitch. **Note:** Steps 7 to 9 are knitted simultaneously.										
7.	At neck edge decrease 1 stitch every 3rd row xxx times...	15	17	18	19	20	21	22	24	25	26
8.	At armhole edge decrease 1 stitch every row xxx times...	2	3	6	8	10	6	8	8	14	16
9.	At armhole edge decrease 1 stitch every 2nd row xxx times ...	4	6	5	6	6	6	7	8	7	10
10.	There are now xxx stitches	14	15	17	19	22	30	32	34	34	34
11.	Knit straight to xxx rows.	56	72	82	90	96	104	114	120	126	132
	Shape Shoulders —										
12.	At beginning of every 2nd row at armhole edge cast off xxx stitches...	5	5	6	6	7	7	8	9	9	9
	xxx times ...	2	3	2	2	2	2	4	2	2	2
13.	Then every 2nd row at armhole edge cast off xxx stitches	4	—	5	7	8	8	—	8	8	8
	xxx times ...	1	—	1	1	1	2	—	2	2	2
	Knit another front reversing shapings.										
	Make Bands 1 & 5 — See pages 14 & 15.										

3 PLY

VEST·FRONT·
ROUND NECK BUTTONED



Sizes	A	B	C	D	E	F	G	H	I	J
1. Follow steps 1 to 5 of V neck—page 12.										
2. At armhole edge decrease 1 stitch every row xxx times...	2	3	6	8	10	6	8	8	14	16
3. At armhole edge decrease 1 stitch every 2nd row xxx times	4	6	5	6	6	6	7	8	7	10
4. There are now xxx stitches	30	33	36	39	43	52	55	59	60	61
5. Knit straight to xxx rows	36	48	56	60	64	70	78	82	84	86
Shape neck —										
6. At neck edge cast off xxx stitches	10	11	11	12	13	14	14	15	16	17
7. At neck edge decrease 1 stitch every 3rd row xxx times...	6	7	8	8	8	8	9	10	10	10
8. There are now xxx stitches	14	15	17	19	22	30	32	34	34	34
9. Knit straight to xxx rows	56	72	82	90	96	104	114	120	126	132
Shape shoulders —										
10. At beginning of every 2nd row at armhole edge cast off xxx stitches	5	5	6	6	7	7	8	9	9	9
xxx times	2	3	2	2	2	2	4	2	2	2
11. Then every 2nd row at armhole edge cast off xxx stitches	4	—	5	7	8	8	—	8	8	8
xxx times ...	1	—	1	1	1	2	—	2	2	2
Knit another front reversing shapings.										

Make Bands 1, 6(a) 6(b) see pages 14 & 15

3 PLY

BANDS · ALL STYLES USING RIBBER ATTACHMENT

Sizes	A	B	C	D	E	F	G	H	I	J
1. ARM BANDS – All styles – except singlet.										
1. Cast on xxx stitches for K1 P1 rib	75	97	109	121	129	139	153	161	169	177
2. Rib xxx rows. ...	8	8	8	8	8	11	11	11	11	11
3. Cast off loosely ... ... Make 2 Arm Bands.										
2. V NECK BAND										
Note. Larger sizes knitted in 2 pieces.										
1. Cast on xxx stitches for K1 P1 rib...	109	131	145	157	165	181	195	129	135	141
Second piece xxx stitches. ...	–	–	–	–	–	–	–	79	85	89
2. Rib xxx rows	10	10	10	10	10	13	13	13	13	13
3. Cast off loosely.										
3. SCOOP NECK BAND										
Note. Larger sizes knitted in 2 pieces.										
1. Cast on xxx stitches for K1 P1 rib	123	151	167	181	191	163	177	187	195	199
Second piece xxx stitches ...	–	–	–	–	–	43	45	49	51	53
2. Rib xxx rows ...	10	10	10	10	10	13	13	13	13	13
3. Cast off loosely.										
4. SINGLET BANDS										
(a) **Arm Bands – Make 2**										
1. Cast on xxx stitches for K1 P1 rib	27	35	43	47	49	53	55	59	65	73
2. Rib 8 rows										
3. Cast off loosely.										
(b) **Neck & Shoulder Bands – Make 2**										
1. Cast on xxx stitches for K1 P1 rib	95	113	121	131	145	159	179	191	197	199
2. Rib xxx rows	11	11	11	11	11	14	14	14	14	14
3. Put coloured thread at xxx stitch each side of 0. ...	26	28	30	33	37	41	45	47	49	50
4. Cast off loosely.										
5. V-NECK – BUTTONED										
1. Cast on xxx stitches for K1 P1 rib	13	13	13	13	13	15	15	15	15	15
2. Rib 4 rows										
3. Make buttonhole in this and every following xxx rows – see page 5.	15	16	19	22	24	27	28	28	28	28
4. Make xxx holes altogether	5	5	5	5	6	6	6	6	6	6
5. Rib until band fits along front edges and back neck (slightly stretched). Cast off.										
6. ROUND NECK – BUTTONED										
(a) **Front Band – without buttonholes**										
Note. If garment length altered, alter band by same no. of rows.										
1. Cast on xxx stitches for K1 P1 rib	13	13	13	13	13	15	15	15	15	15
2. Rib xxx rows	115	122	143	164	194	218	234	242	242	242
3. Cast off.										

(continued)

Sizes		A	B	C	D	E	F	G	H	I	J
(b)	**Front Band – with buttonholes**										
	Note. – see 6(a)										
	1. Cast on xxx stitches for K1 P1 rib	13	13	13	13	13	15	15	15	15	15
	2. Rib 5 rows										
	3. Make buttonhole in this and every following xxx rows – see page 5.	15	16	19	22	23	26	28	29	29	29
	4. Make xxx holes altogether	8	8	8	8	9	9	9	9	9	9
	5. Rib 5 rows. Cast off.										
(c)	**Neck Band**										
	1. Cast on xxx stitches for K1 P1 rib	85	97	101	111	117	127	131	141	149	159
	2. Rib xxx rows	10	10	10	10	10	13	13	13	13	13
	3. Cast off loosely.										

3 PLY

BANDS ALL STYLES USING IMITATION RIB

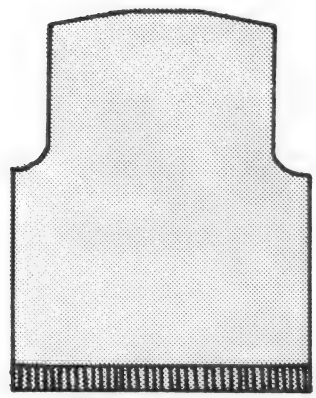
Sizes		A	B	C	D	E	F	G	H	I	J
1.	**ARM BANDS – All styles except singlet**										
	1. Select xxx needles – see page 5. Bands.	75	97	109	121	129	139	153	161	169	177
	2. Knit for xxx rows...	16	16	16	16	16	22	22	22	22	22
	3. Cast off loosely. Make 2 arm bands.										
2.	**V-NECK BAND**										
	Note. Larger sizes knitted in 2 pieces.										
	1. Select xxx needles – see page 5. Bands	109	131	145	157	165	181	195	129	135	141
	Second piece xxx needles	–	–	–	–	–	–	–	79	85	89
	2. Knit for xxx rows...	20	20	20	20	20	26	26	26	26	26
	3. Cast off loosely.										
3.	**SCOOP NECK BAND**										
	Note. Larger sizes knitted in 2 pieces.										
	1. Select xxx needles – see page 5. Bands	123	151	167	181	191	163	177	187	195	199
	Second piece xxx needles	–	–	–	–	–	43	45	49	51	53
	2. Knit xxx rows	20	20	20	20	20	26	26	26	26	26
	3. Cast off loosely.										
4.	**SINGLET BANDS**										
(a)	**Arm Bands – Make 2**										
	1. Select xxx needles – see page 5. Bands	27	35	43	47	49	53	55	59	65	73
	2. Knit 16 rows										
	3. Cast off loosely										

(continued)

Sizes	A	B	C	D	E	F	G	H	I	J
(b) **Neck & Shoulder Bands – Make 2**										
1. Select xxx needles – see page 5. Bands	95	113	121	131	145	159	179	191	197	199
2. Knit xxx rows	22	22	22	22	22	28	28	28	28	28
3. Put coloured thread at xxx stitch each side of 0.	26	28	30	33	37	41	45	47	49	50
4. Cast off loosely.										
5. V-NECK – BUTTONED										
1. Select xxx needles – see page 5. Bands	25	25	25	25	25	29	29	29	29	29
2. Knit 4 rows.										
3. Make button holes on xxx stitch in from each end on this and every following xxx rows. See page 5.	3 15	3 16	3 19	3 22	3 24	4 27	4 28	4 28	4 28	4 28
4. Make xxx series of holes altogether	5	5	5	5	6	6	6	6	6	6
5. Knit until band fits along front edges and back neck (slightly stretched). Cast Off.										
6. ROUND NECK – BUTTONED										
(a) **Front Band – without Buttonholes**										
Note. If garment length altered, alter band by same no. of rows.										
1. Select xxx needles – see page 5. Bands.	25	25	25	25	25	29	29	29	29	29
2. Knit xxx rows.	115	122	143	164	194	218	234	242	242	242
3. Cast off loosely.										
(b) **Front Band with Buttonholes**										
– See note above –										
1. Select xxx needles – see page 5.	25	25	25	25	25	29	29	29	29	29
2. Knit 5 rows.										
3. Make button holes on xxx stitch in from each end on this and every following xxx rows – see page 5. ...	3 15	3 16	3 19	3 22	3 23	4 26	4 28	4 29	4 29	4 29
4. Make xxx series of holes altogether	8	8	8	8	9	9	9	9	9	9
5. Knit 5 rows. Cast off.										
(c) **Neck Band**										
1. Select xxx needles – see page 5. Bands	85	97	101	111	117	127	131	141	149	159
2. Knit xxx rows.	20	20	20	20	20	26	26	26	26	26
3. Cast off loosely.										

5 PLY

VEST·BACK
FOR ALL STYLES
EXCEPT SINGLET



Sizes	A	B	C	D	E	F	G	H	I	J
1. Cast on xxx stitches	73	83	93	105	115	127	137	145	155	165
2. Knit **welt — hem** xxx rows see page 5. ...	24	24	24	36	36	48	48	48	48	48
or										
rib xxx rows.	12	12	12	18	18	24	24	24	24	24
— Change tension —										
3. **Transfer to stocking stitch and knit xxx rows above welt (adjust here)**	44	46	56	60	86	92	98	98	98	98
Shape armholes —										
4. Row counter 000.										
5. Cast off xxx stitches at beginning of next 2 rows.	4	5	5	6	6	6	7	7	8	8
6. Decrease 1 stitch each end every row xxx times	2	3	4	6	6	6	6	6	8	10
7. Decrease 1 stitch each end every 2nd row xxx times	4	4	6	6	6	6	7	7	8	10
8. There are now xxx stitches...	53	59	63	69	79	91	97	105	107	109
9. Knit straight to xxx rows	48	60	68	76	80	88	96	100	106	110
Shape shoulder —										
10. At beginning of next xxx rows	4	4	6	4	4	4	8	6	6	6
Cast off xxx stitches	4	5	5	6	7	7	7	8	8	8
11. At beginning of next xxx rows	2	2	—	2	2	4	—	2	2	2
Cast off xxx stitches	5	4	—	5	6	6	—	7	7	7
12. Cast off remaining xxx stitches	27	31	33	35	39	39	41	43	45	47

5 PLY

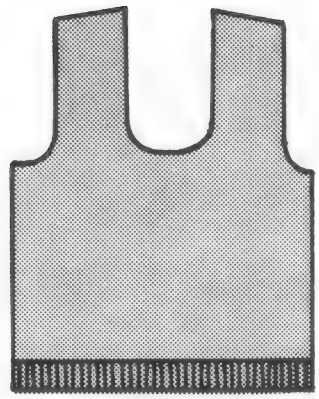
VEST FRONT · V NECK

Sizes	A	B	C	D	E	F	G	H	I	J
1. Follow steps 1 to 5 of back—page 17										
2. Decrease 1 stitch each end every row xxx times.	2	3	4	4	4	5	5	5	5	5
3. K2 together at centre.										
4. Work on half the stitches nearest carriage placing other half out of action. xxx stitches	30	33	37	42	47	52	56	69	64	69
Note: Steps 5 to 7 are knitted simultaneously.										
5. At armhole edge decrease 1 stitch every row xxx times	—	—	—	2	2	1	1	1	3	5
6. At armhole edge decrease 1 stitch every 2nd row xxx times	4	4	6	6	6	6	7	7	8	10
7. At neck edge decrease 1 stitch every 3rd row xxx times	13	15	16	17	19	19	20	21	22	23
8. There are now xxx stitches	13	14	15	17	20	26	28	31	31	31
9. Knit straight to xxx rows	48	60	68	76	80	88	96	100	106	110
Shape shoulder —										
10. At begining of every 2nd row at armhole edge cast off xxx stitches	4	5	5	6	7	7	7	8	8	8
xxx times	2	2	3	2	2	2	4	3	3	3
11. Then every 2nd row at armhole edge cast off xxx stitches	5	4	—	5	6	6	—	7	7	7
xxx times	1	1	—	1	1	2	—	1	1	1
12. Work on other half, repeating steps 5 to 11 reversing shapings.										

Make Bands 1 & 2 See pages 23 & 24

5 PLY

VEST FRONT · SCOOP NECK

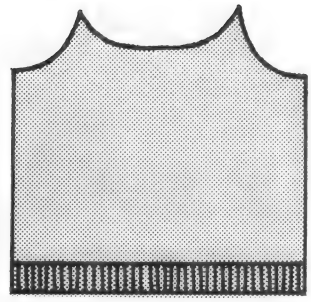


Sizes	A	B	C	D	E	F	G	H	I	J
1. Follow steps 1 to 5 of back—page 17										
2. Decrease 1 stitch each end every row xxx times	2	3	4	4	4	5	5	5	5	5
3. Work on xxx stitches nearest carriage placing other xxx out of action.	21 40	23 44	26 49	31 54	35 60	40 65	43 70	46 75	49 80	54 85
Note: Steps 4 to 7 are knitted simultaneously.										
4. At armhole edge decrease 1 stitch every row xxx times	—	—	—	2	2	1	1	1	3	5
5. At armhole edge decrease 1 stitch every 2nd row xxx times	4	4	6	6	6	6	7	7	8	10
6. At neck edge decrease 1 stitch every row xxx times	2	3	3	3	4	4	4	4	4	4
7. At neck edge decrease 1 stitch every 2nd row xxx times	2	2	2	3	3	3	3	3	3	4
8. There are now xxx stitches	13	14	15	17	20	26	28	31	31	31
9. Knit straight to xxx rows	48	60	68	76	80	88	96	100	106	110
Shape shoulder —										
10. At beginning of every 2nd row at armhole edge cast off xxx stitches	4	5	5	6	7	7	7	8	8	8
xxx times	2	2	3	2	2	2	4	3	3	3
11. Then every 2nd row at armhole edge cast off xxx stitches	5	4	—	5	6	6	—	7	7	7
xxx times	1	1	—	1	1	2	—	1	1	1
12. At centre cast off xxx stitches	19	21	23	23	25	25	27	29	31	31
13. Work on other side, repeating steps 4 to 10, reversing shapings.										

Make Bands 1 & 3 see pages 23 & 24

5 PLY

SINGLET VEST
BACK & FRONT ALIKE

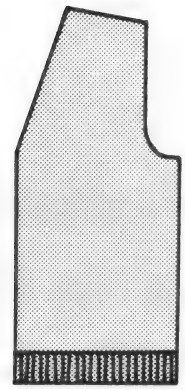


Sizes		A	B	C	D	E	F	G	H	I	J
1.	Cast on xxx stitches	73	83	93	105	115	127	137	145	155	165
2.	Knit welt—hem xxx rows see page 5	24	24	24	36	36	48	48	48	48	48
	or										
	rib xxx rows	12	12	12	18	18	24	24	24	24	24
	— Change tension —										
3.	Transfer to stocking stitch and knit xxx rows above welt (adjust here)	44	46	56	60	86	92	98	98	98	98
	Shape Armholes—										
4.	Row Counter 000.										
5.	Cast off xxx stitches at beginning of next 2 rows	5	5	5	6	6	6	7	7	8	10
6.	Decrease 1 stitch each end every row xxx times	2	5	6	6	7	7	8	8	9	10
	Shape Neck –										
7.	Work on xxx stitches nearest carriage,	14	14	18	22	22	26	26	26	26	26
	placing other xxx out of action.	45	49	53	59	67	75	81	89	95	99
8.	Decrease 1 stitch each end every row xxx times	6	6	8	10	10	12	12	12	12	12
9.	Bind off remaining 2 stitches.										
10.	At centre cast off xxx stitches	31	35	35	37	45	49	55	63	69	73
11.	Work on other side repeating steps 8 & 9.										
	Repeat steps 1 to 11 for second piece.										
	Make Bands 4(a) 4(b) — See pages 23 & 24.										

5 PLY

VEST FRONT

V NECK BUTTONED



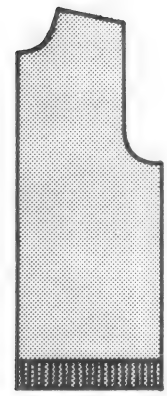
Sizes		A	B	C	D	E	F	G	H	I	J
1.	Cast on xxx stitches ...	37	41	47	53	57	63	69	73	77	83
2.	Knit welt—hem xxx rows see page 5...	24	24	24	36	36	48	48	48	48	48
	or										
	rib xxx rows ...	12	12	12	18	18	24	24	24	24	24
	— Change tension —										
3.	Transfer to stocking stitch and knit to xxx rows above welt (adjust length) ...	44	46	56	60	86	92	98	98	98	98
4.	Row counter 000.										
5.	At armhole edge cast off xxx stitches	4	5	5	6	6	6	7	7	8	8
6.	At neck edge decrease 1 stitch.										
	Note: Steps 7 to 9 are knitted simultaneously.										
7.	At neck edge decrease 1 stitch every 3rd row xxx times	13	14	16	17	18	18	20	21	21	23
8.	At armhole edge decrease 1 stitch every row xxx times	2	3	4	6	6	6	6	6	8	10
9.	At armhole edge decrease 1 stitch every 2nd row xxx times	4	4	6	6	6	6	7	7	8	10
10.	There are now xxx stitches	13	14	15	17	20	26	28	31	31	31
11.	Knit straight to xxx rows	48	60	68	76	80	88	96	100	106	110
	Shape Shoulders —										
12.	At beginning of every 2nd row at armhole edge cast off xxx stitches ...	4	5	5	6	7	7	7	8	8	8
	xxx times ...	2	2	3	2	2	2	4	3	3	3
13.	Then every 2nd row at armhole edge cast off xxx stitches	5	4	—	5	6	6	—	7	7	7
	xxx times	1	1	—	1	1	2	—	1	1	1

Knit another front reversing shapings.

Make Bands 1 & 5 — See pages 23 & 24.

5 PLY

VEST FRONT
ROUND NECK · BUTTONED



Sizes		A	B	C	D	E	F	G	H	I	J
1.	Follow steps 1 to 5 of V neck—page 21										
2.	At armhole edge decrease 1 stitch every row xxx times...	2	3	4	6	6	6	6	6	8	10
3.	At armhole edge decrease 1 stitch every 2nd row xxx times	4	4	6	6	6	6	7	7	8	10
4.	There are now xxx stitches	27	29	32	35	39	45	49	53	53	55
5.	Knit straight to xxx rows	32	40	46	52	54	60	66	68	72	72
	Shape Neck —										
6.	At neck edge cast off xxx stitches	8	9	10	11	12	12	13	14	14	15
7.	At neck edge decrease 1 stitch every 3rd row xxx times..	6	6	7	7	7	7	8	8	8	9
8.	There are now xxx stitches	13	14	15	17	20	26	28	31	31	31
9.	Knit straight to xxx rows	48	60	68	76	80	88	96	100	106	110
	Shape Shoulders —										
10.	At beginning of every 2nd row at armhole edge cast off xxx stitches...	4	5	5	6	7	7	7	8	8	8
	xxx times	2	2	3	2	2	2	4	3	3	3
11.	Then every 2nd row at armhole edge cast off xxx stitches	5	4	—	5	6	6	—	7	7	7
	xxx times	1	1	—	1	1	2	—	1	1	1

Knit another front reversing shapings.

Make bands 1, 6(a) 6(b) — See pages 23 & 24.

5 PLY

BANDS ALL STYLES USING RIBBER ATTACHMENT

Sizes	A	B	C	D	E	F	G	H	I	J
1. ARM BANDS — ALL STYLES — Except Singlet										
1. Cast on xxx stitches for K1 P1 rib	63	79	91	101	107	117	129	133	141	147
2. Rib xxx rows	7	7	7	7	7	9	9	9	9	9
3. Cast off loosely. Make 2 Arm Bands.										
2. V-NECK BAND										
1. Cast on xxx stitches for K1 P1 rib	93	113	123	135	145	157	169	177	187	193
2. Rib xxx rows	9	9	9	9	9	11	11	11	11	11
3. Cast off loosely.										
3. SCOOP NECK BAND										
Note: larger sizes knitted in two pieces.										
1. Cast on xxx stitches for K1 P1 rib	107	129	141	155	165	175	191	157	167	171
Second piece xxx stitches	—	—	—	—	—	—	—	45	45	47
2. Rib xxx rows	9	9	9	9	9	11	11	11	11	11
4. SINGLET BANDS										
(a) **Arm Bands**—Make 2										
1. Cast on xxx stitches for K1 P1 rib...	25	31	37	41	43	47	51	51	55	59
2. Rib 7 rows.										
3. Cast off loosely.										
(b) **Neck & Shoulder Bands**—Make 2										
1. Cast on xxx stitches for K1 P1 rib...	86	99	109	117	129	143	157	171	179	193
2. Rib xxx rows	10	10	10	10	10	12	12	12	12	12
3. Put coloured thread at xxx stitch each side of 0.	23	25	27	30	33	37	39	43	45	49
4. Cast off loosely.										
5. V-NECK — BUTTONED										
1. Cast on xxx stitches for K1 P1 rib	11	11	11	11	11	13	13	13	13	13
2. Rib 4 rows.										
3. Make buttonhole in this and every following xxx rows — see page 5 ...	13	14	16	19	20	22	24	24	24	24
4. Make xxx holes altogether	5	5	5	5	6	6	6	6	6	6
5. Rib until band fits along front edges and back neck (slightly stretched). Cast off.										
6. ROUND NECK — BUTTONED										
(a) **Front Band—Without Buttonholes**										
Note: If garment length altered, alter band by same No. of rows.										
1. Cast on xxx stitches for K1 P1 rib...	11	11	11	11	11	13	13	13	13	13
2. Rib xxx rows	98	106	120	141	168	184	194	200	200	200
3. Cast off.										

(continued)

Sizes	A	B	C	D	E	F	G	H	I	J
(b) **Front Band—With Buttonholes**										
Note: See above.										
1. Cast on xxx stitches for K1 P1 rib...	11	11	11	11	11	13	13	13	13	13
2. Rib 4 rows.										
3. Make buttonhole in this and every following xxx rows – see page 5 ...	13	14	16	19	20	22	23	24	24	24
4. Make xxx holes altogether ...	8	8	8	8	9	9	9	9	9	9
5. Rib 4 rows. Cast off.										
(c) **Neck Band**										
1. Cast on xxx stitches for K1 P1 rib...	71	83	89	97	105	111	117	123	129	137
2. Rib xxx rows	9	9	9	9	9	11	11	11	11	11
3. Cast off loosely.										

5 PLY

BANDS ALL STYLES USING IMITATION RIB

Sizes	A	B	C	D	E	F	G	H	I	J
1. ARM BANDS – ALL STYLES – Except Singlets										
1. Select xxx needles – See page 5 Bands ...	63	79	91	101	107	117	129	133	141	147
2. Knit xxx rows...	14	14	14	14	14	18	18	18	18	18
3. Cast off loosely.										
Make 2 Arm Bands.										
2. V-BECK BAND										
1. Select xxx needles – See page 5 Bands ...	93	113	123	135	145	157	169	177	187	193
2. Knit for xxx rows...	18	18	18	18	18	22	22	22	22	22
3. Cast off loosely.										
3. SCOOP NECK BAND										
Note: Larger sizes knitted in 2 pieces.										
1. Select xxx needles – See page 5 Bands ...	107	129	141	155	165	175	191	157	167	171
Second piece xxx needles... ...	–	–	–	–	–	–	–	45	45	47
2. Knit xxx rows	18	18	18	18	18	22	22	22	22	22
3. Cast off loosely.										
4. SINGLET BANDS										
(a) **Arm Bands**—Make 2										
1. Select xxx needles—See page 5 Bands	25	31	37	41	43	47	51	51	55	59
2. Knit 14 rows.										
3. Cast off loosely.										

(continued)

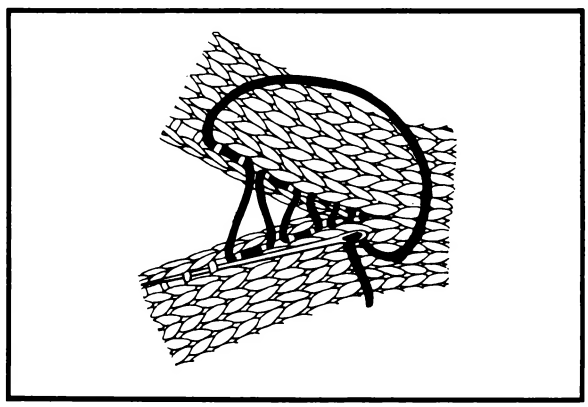
Sizes	A	B	C	D	E	F	G	H	I	J
(b) **Neck and Shoulder Bands**—Make 2										
1. Select xxx needles—See page 5 Bands	85	99	109	117	129	143	157	171	179	193
2. Knit xxx..	20	20	20	20	20	24	24	24	24	24
3. Put coloured thread at xxx stitch each side of 0	23	25	27	30	33	37	39	43	45	49
4. Cast off loosely.										
5. V-NECK – BUTTONED										
1. Select xxx needles—See page 5 Bands ...	21	21	21	21	21	25	25	25	25	25
2. Knit 4 rows.										
3. Make buttonholes on 3rd stitch in from each end on this and every following xxx rows. See page 5.	13	14	16	19	20	22	24	24	24	24
4. Make xxx series of holes altogether	5	5	5	5	6	6	6	6	6	6
5. Knit until band fits along front edges and back neck (slightly stretched). Cast off.										
6. ROUND NECK – BUTTONED										
(a) **Front Band**—Without Buttonholes **Note:** If garment length altered, alter band by same no. of rows.										
1. Select xxx needles—See page 5 Bands	21	21	21	21	21	25	25	25	25	25
2. Knit xxx rows	98	106	120	141	168	184	194	200	200	200
3. Cast off loosely.										
(b) **Front Band with Buttonholes —See Note above—**										
1. Select xxx needles—See page 5 ...	21	21	21	21	21	25	25	25	25	25
2. Knit 4 rows.										
3. Make buttonholes on 3rd stitch in from each end on this and every following xxx rows. See page 5 ...	13	14	16	19	20	22	23	24	24	24
4. Make xxx series of holes altogether	8	8	8	8	9	9	9	9	9	9
5. Knit 4 rows. Cast off.										
(c) **Neck Band**										
1. Select xxx needles—See page 5 Bands	71	83	89	97	105	111	117	123	129	137
2. Knit xxx rows	18	18	18	18	18	22	22	22	22	22
3. Cast off loosely.										

COMPLETION OF GARMENTS

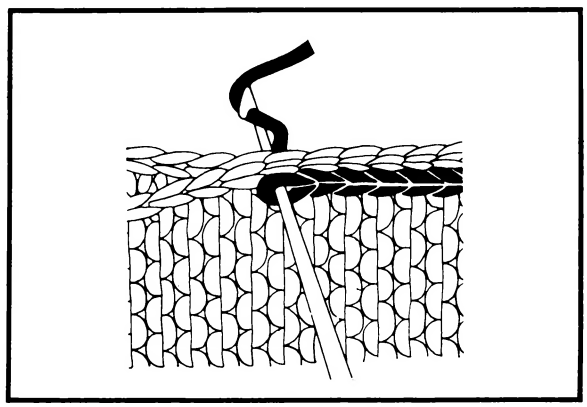
Methods of Sewing

1. **Side and Shoulder Seams:** Use either the mattress (blind) stitch which is worked on the right side, or crochet the edges together with a slip stitch.
2. **Arm and Neck Bands:** Use either a back stitch or crochet the edges together with a slip stitch.
3. **Vest front bands — buttoned:** (band knitted vertically). Use either the mattress (blind) stitch or crochet the edges together with a slip stitch.

Mattress (Blind) Stitch



Crochet Slip Stitch



Seams

All Styles — Except Singlet

1. Press all pieces lightly with a damp cloth.
2. Sew up shoulder and side seams.

Singlet

1. Press all pieces lightly with a damp cloth.
2. Sew up side seams.

Arm Bands - Rib

Note: For K1, P1 Rib attach cast off edge to garment.

All Styles — Except Singlet

1. Sew the seam in each band.
2. Pin centre of band to shoulder seam and band seam to side seam.
3. Fit band around armhole slightly stretching band around lower armhole curve.
4. Sew on band.

Singlet

1. Pin centre of band to side seam and match band end to point end on garment, each side. Evenly pin around remainder of armhole.
2. Sew on bands.

Arm Bands - Imitation Rib

1. Follow as for Armbands Rib.
2. Fold bands in half and slip stitch on wrong side.

Neck Bands - Rib

Note: For K1, P1 Rib attach cast off edge to garment.

V-Neck — Plain

1. Commencing with band ends at the V, evenly pin around neckline. With two pieces make a seam and match to shoulder seam.
2. Sew on band.
3. Mitre the band ends at the V and catch ends on wrong side.

Scoop Neck

1. Join band ends.
2. Match band seam to shoulder seam, with 2 pieces both band seams match shoulder seams.
3. Evenly pin band around neck, slightly stretching band around lower front curves.
4. Sew on band.

Singlet

1. Match coloured threads on bands, to outer edges of armhole bands, pin band, between marks, to neckline.
2. Sew on band.
3. Sew band end together to form shoulder seams.

V-Neck — Buttoned

1. Pin band evenly around neckline putting buttonholes on appropriate side. The last buttonhole should match the first neckline decrease.
2. Sew on band.
3. Sew on buttons to correspond with holes.

Round Neck — Buttoned

1. Pin ends of neck band to front edges, evenly pin band to neckline.
2. Sew on band.
3. Pin on front bands commencing at top of neck band, placing buttonhole band on appropriate side.
4. Sew on bands.
5. Sew on buttons to correspond with holes.

Neck Bands - Imitation Rib

V-Neck, Scoop Neck, Singlet

1. Attach as given for Neckbands — Rib.
2. Fold bands in half, slip stitch to wrong side. On V-Neck do this before mitreing ends at V.

V-Neck and Round Neck — Buttoned.

1. Attach as given for Neckbands Rib.
2. Fold bands in half and slip stitch to wrong side before sewing on buttons.
3. Catch each pair of button holes together.

SINGER
SEWING
MACHINES